

## TECANYL MT black - Stock Shapes

### Chemical Designation

PPE (Polyphenylene ether )

### Colour

black opaque

### Density

1.05 g/cm<sup>3</sup>

### Main features

- good chemical resistance
- biocompatible
- hydrolysis and superheated steam resistant
- resistance against high energy radiation
- high strength
- high dimensional stability
- low density

### Target Industries

- medical technology
- pharmaceutical industry
- food engineering

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	2400	MPa	DIN EN ISO 527-2	1)
Tensile strength	50mm/min	65	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	67	MPa	DIN EN ISO 527-2	
Elongation at yield	50mm/min	4	%	DIN EN ISO 527-2	
Elongation at break	50mm/min	8	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	95	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	2400	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	17 / 30	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2100	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	70	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Ball indentation hardness		140	MPa	ISO 2039-1	6)
<b>Thermal properties</b>	<b>parameter</b>	<b>value</b>	<b>unit</b>	<b>norm</b>	<b>comment</b>
Glass transition temperature		174	°C	DIN 53765	1)
Melting temperature		n.a.	°C	DIN 53765	2)
Service temperature	short term	110	°C		3)
Service temperature	long term	95	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.21	W/(K*m)	ISO 22007-4:2008	
<b>Electrical properties</b>	<b>parameter</b>	<b>value</b>	<b>unit</b>	<b>norm</b>	<b>comment</b>
Specific surface resistance		10 <sup>14</sup>	Ω	DIN IEC 60093	
Specific volume resistance		10 <sup>14</sup>	Ω*cm	DIN IEC 60093	
<b>Other properties</b>	<b>parameter</b>	<b>value</b>	<b>unit</b>	<b>norm</b>	<b>comment</b>
Water absorption	24h / 96h (23°C)	0.02 / 0.04	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)	-		2)
Resistance to weathering		(+)			
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

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