

TECAFORM AD - Stock Shapes

Chemical Designation

POM-H (Polyacetal (Homopolymer))

Colour

white opaque

Density

1.43 g/cm³

Main features

- good slide and wear properties
- high strength
- electrically insulating
- good chemical resistance
- difficult to bond
- good machinability
- easy to polish
- not hot water resistant over 60°C

Target Industries

- mechanical engineering
- fixture construction
- conveyor technology
- precision engineering
- automotive industry
- electrical engineering
- home appliances
- food engineering

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	1)
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	
Elongation at yield	50mm/min	37	%	DIN EN ISO 527-2	
Elongation at break	50mm/min	45	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	106	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3600	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	19 / 33	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	15	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		185	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN 53765	1)
Melting temperature		182	°C	DIN 53765	
Service temperature	short term	150	°C		2)
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.43	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance		10 ¹⁴	Ω	DIN IEC 60093	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		-	-	-	2)
Resistance to weathering		-	-	-	
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

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