

# TECAPET - Stock Shapes

## Chemical Designation

PET (Polyethylene terephthalate)

## Colour

white opaque

## Density

1.36 g/cm<sup>3</sup>

## Main features

- very high strength
- good chemical resistance
- electrically insulating
- easy to polish
- good slide and wear properties
- good weldable and bondable
- good machinability
- high toughness

## Target Industries

- mechanical engineering
- automotive industry
- precision engineering
- electrical engineering
- food engineering
- conveyor technology

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	3100	MPa	DIN EN ISO 527-2	1) (1) For tensile test: specimen type 1b
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0,5 and 1% compression.
Elongation at break	50mm/min	10	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	121	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	3200	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	19 / 35	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	81	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		175	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		81	°C	DIN 53765	1) (1) Found in public sources.
Melting temperature		244	°C	DIN 53765	(2) Found in public sources. Individual testing regarding application conditions is mandatory.
Service temperature	short term	170	°C		2)
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.31	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance		10 <sup>14</sup>	Ω	DIN IEC 60093	
Specific volume resistance		10 <sup>14</sup>	Ω*cm	DIN IEC 60093	
Resistance to tracking (CTI)		600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		-	-		2) (2) - poor resistance
Resistance to weathering		-	-		(3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

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